

# Fred's Hot Tips #2

## Suggested Procedure for Fabricating Partial Denture

- Step 1) Take study model of partial denture, bite if necessary and opposing model
- Step 2) Send to Trachsel Dental for survey and design. TDS will suggest rest preps, guide planes and major connectors.
- Step 3) Dr. – please make adjustments to match suggestions from Trachsel Dental with your approval.
- Step 4) Dr. – take final impressions (alginate, metal perforated tray) and please send study model and bite to Trachsel Dental. Please indicate shade, patient identification, partial for trial or to be finished at Trachsel Dental.

Note: We suggest placing a wet paper towel over impression tray and model, keeping slightly damp during the 45min – 1 hour wait before separating.

Note: All models should be separated within 45min – 1 hour

- To remove model, place on table or work area with posterior of tray away from you. Hold tray with left hand. Remove 45° towards your chin. This will help avoid broken anterior teeth.

Note: If impression and model being poured late in the day.. Do not separate too soon. Consider taking model home and separating after 45min- 1 hour.

Note: Do NOT leave model in impression overnight

- Frame with trial plate = 4 days
- Frame and set teeth = 5 days
- Finished partial denture set & finish (no try-in) = 6 days