

BUFF POLISH GRIND

Industrial Supply Co., Inc.

COLOR CODE : 3M ROLOC DISCS

COATED ABRASIVES	GRIT	BUTTON COLOR
SEE Trizact below	16	BLUE
	20	WHITE
	24	BLACK
Mineral type or diameter of disc does not change color code. Color code is determined by grit only.	36	BROWN
	40	RED
	50	GREEN
	60	ORANGE
	80	YELLOW
	100	BLUE
	120	WHITE
	150	BLACK
	180	BROWN
	220	RED
	240	GREEN
	280	ORANGE
	320	YELLOW
	400	BLUE
500	WHITE	

3M SCOTCH-BRITE	GRADE	MATERIAL COLOR
COARSE	A CRS	BROWN
MEDIUM	A MED	MAROON
VERY FINE	A VFN	BLUE
SUPER FINE	S SFN	GRAY

3M TRIZACT	U.S.-GRIT	GRADE	BUTTON COLOR
	120	A160	WHITE
	200	A100	BROWN
	225	A80	GREEN
	235	A65	YELLOW
	300	A45	BLUE
	400	A30	WHITE
	700	A16	BLACK
	1000	A6	BROWN

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